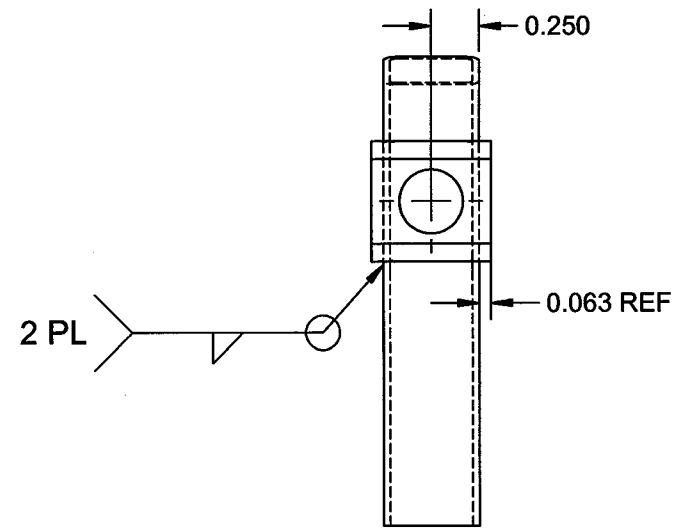
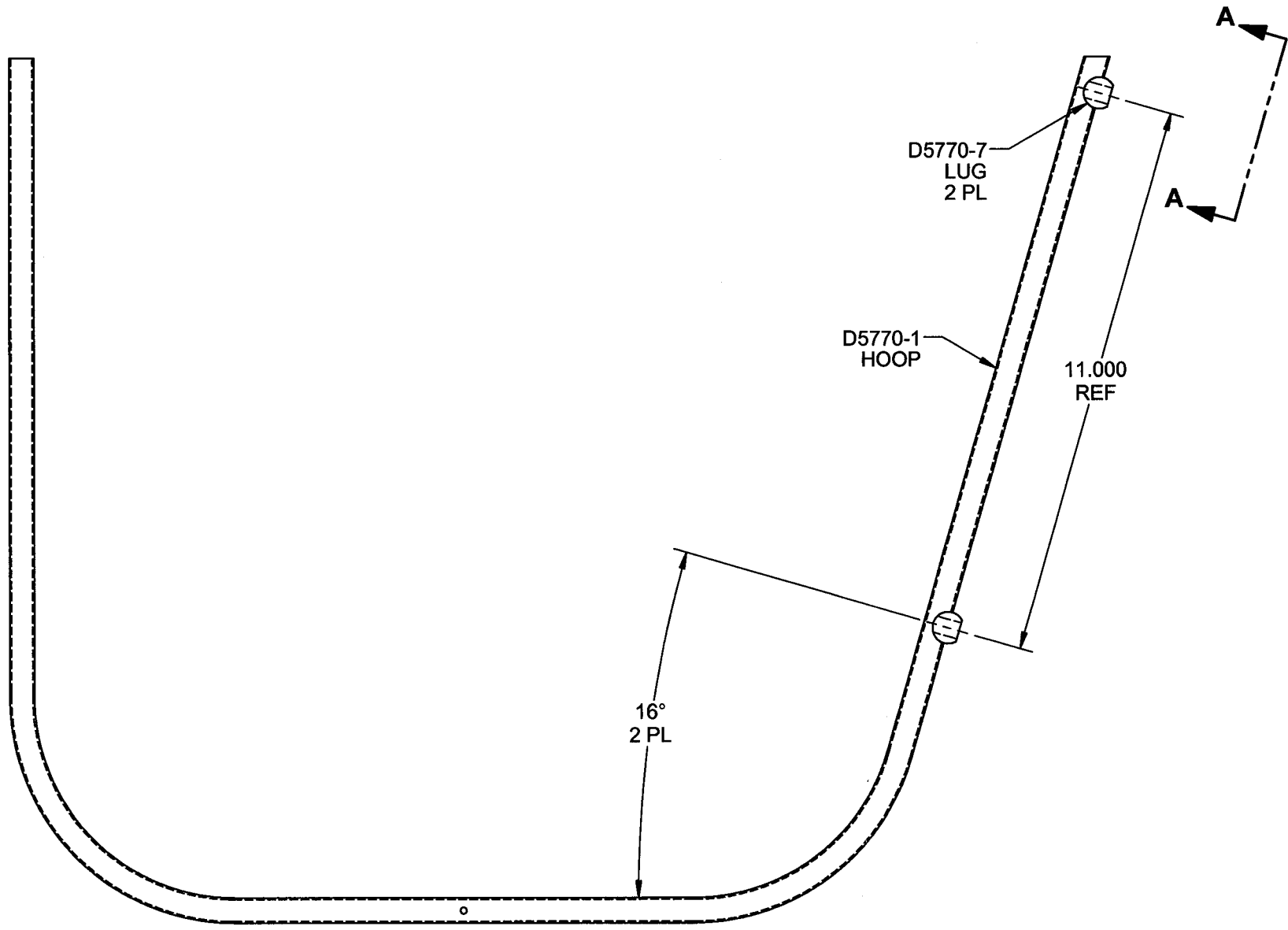


QTY -041	P/N	DESCRIPTION
X	D5770-041	ATTACHMENT HOOP
1	D5770-1	HOOP
2	D5770-7	LUG



**D5770-041 ATTACHMENT HOOP**  
(DERIVED FROM AERO DESIGN P/N 76422-01)

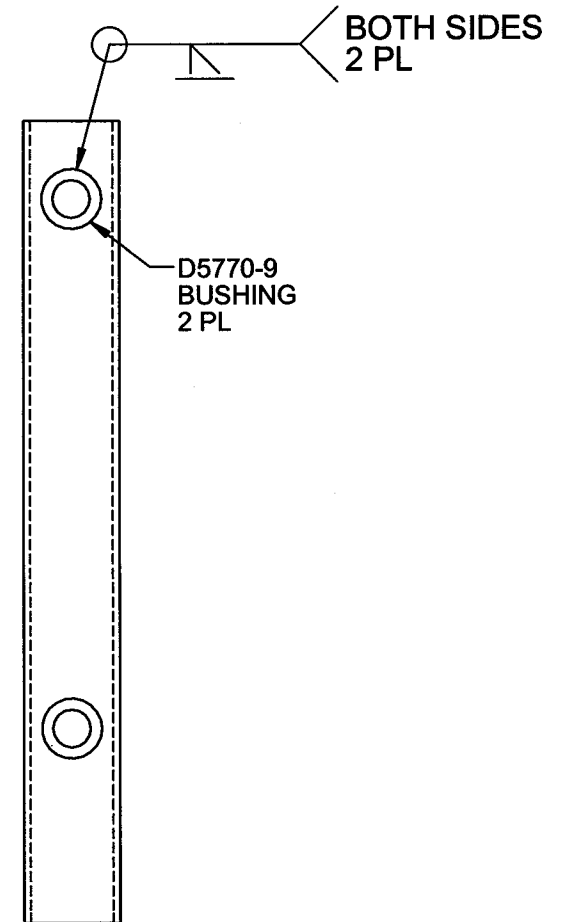
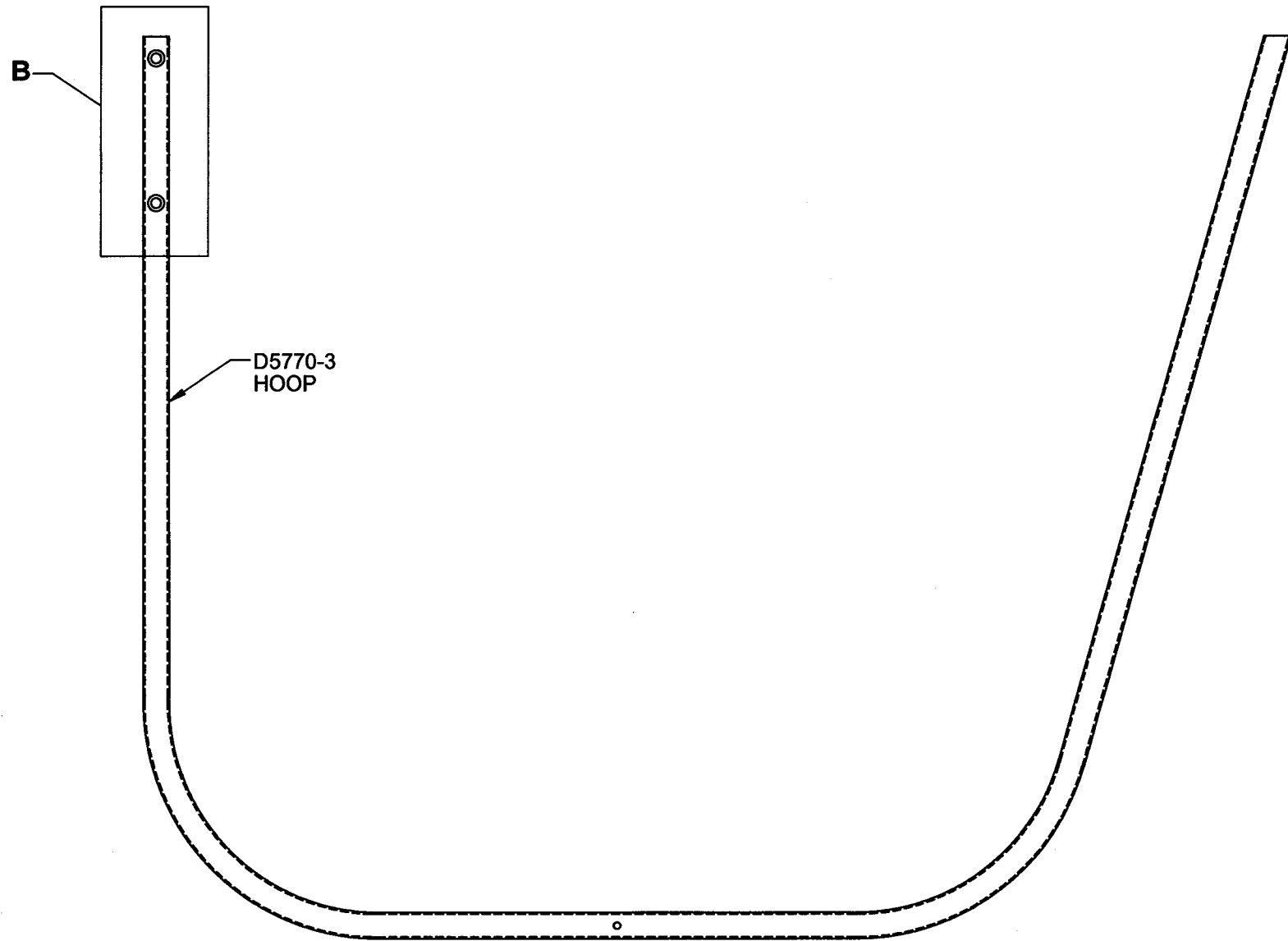
- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
  - 7) WEIGHT: 0.91 lbs
  - 8) WELD PER DART QSI 004

**RELEASED**  
2021 MAR 16  
HB ECR 24-132

APPROVED

B	SHT 5&7: UPDATED NOTE 1; SHT. 7 REMOVED CHAMFER	JC	20.12.07
A	NEW ISSUE	ZF	20.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5770</b>	SHEET 1 OF 7
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	<b>BASKET HOOPS</b>	NTS
DATE	20.12.07	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

QTY -043	P/N	DESCRIPTION
X	D5770-043	HANDLE HOOP
1	D5770-3	HOOP
2	D5770-9	BUSHING



**DETAIL B**  
SCALE 3X

**D5770-043 HANDLE HOOP**  
(DERIVED FROM AERO DESIGN P/N 84262-01)

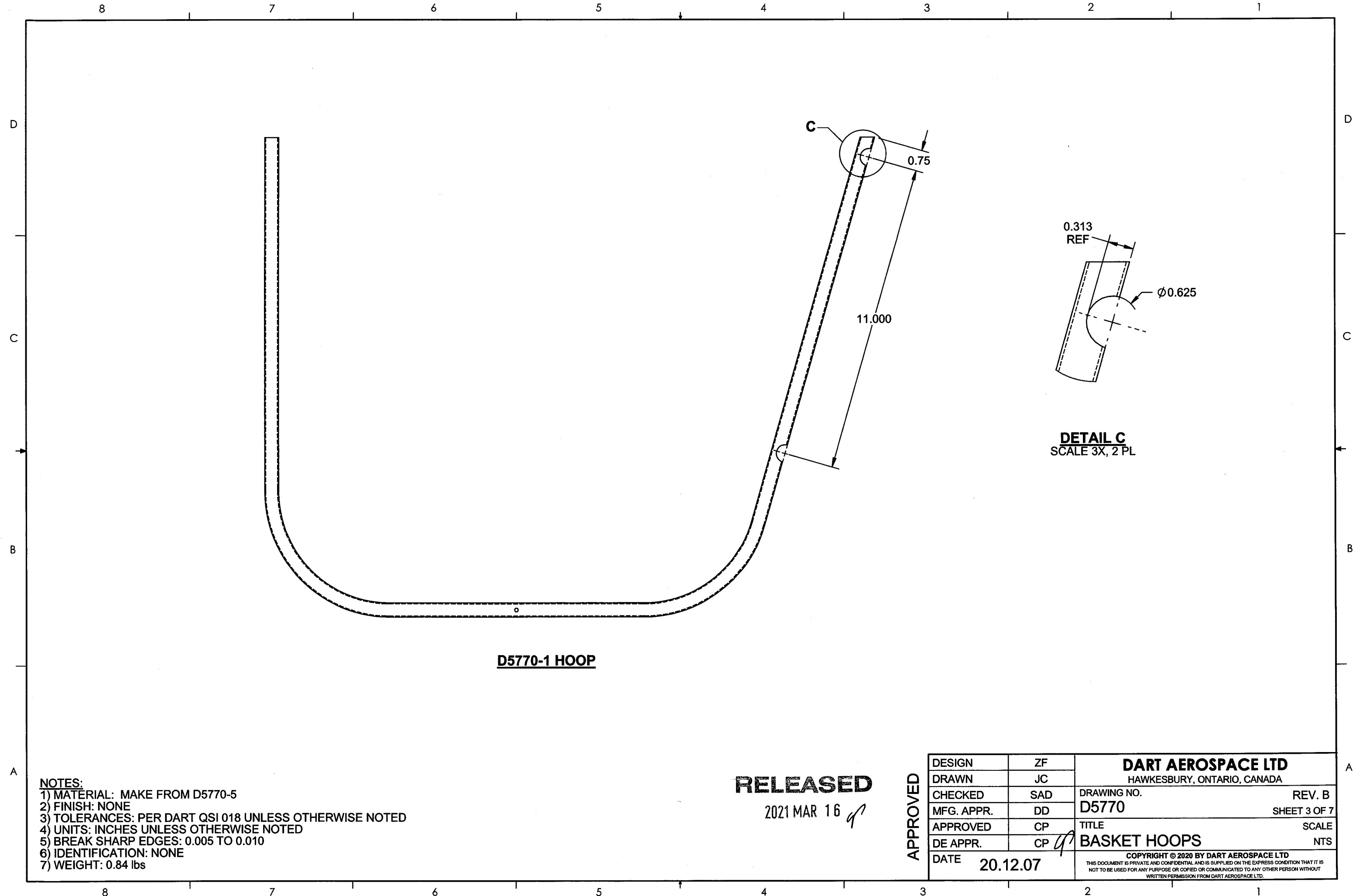
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
  - 7) WEIGHT: 0.86 lbs
  - 8) WELD PER DART QSI 004

**RELEASED**

2021 MAR 16 *qr*

APPROVED

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5770</b>	SHEET 2 OF 7
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>qr</i>	<b>BASKET HOOPS</b>	NTS
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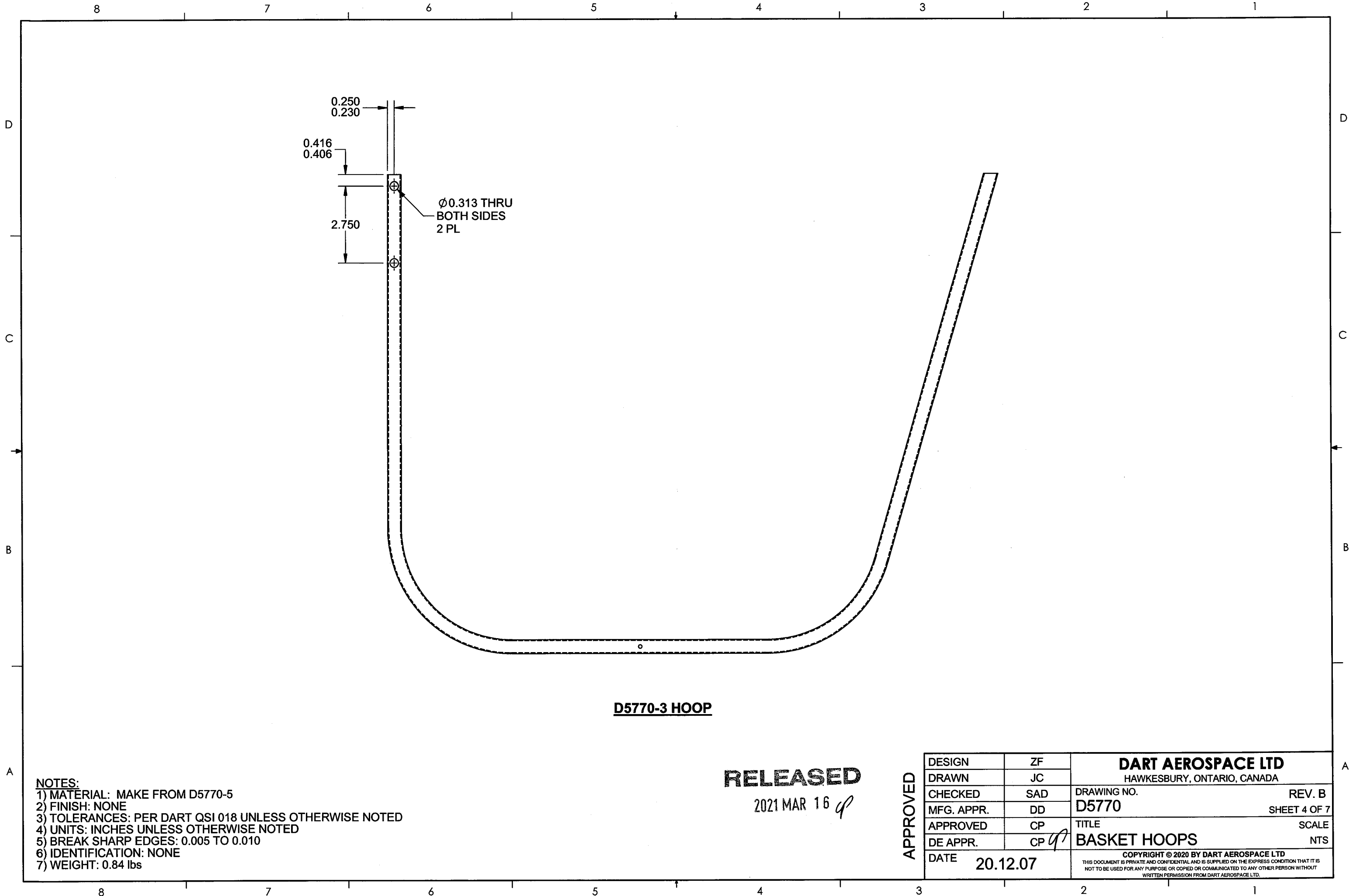


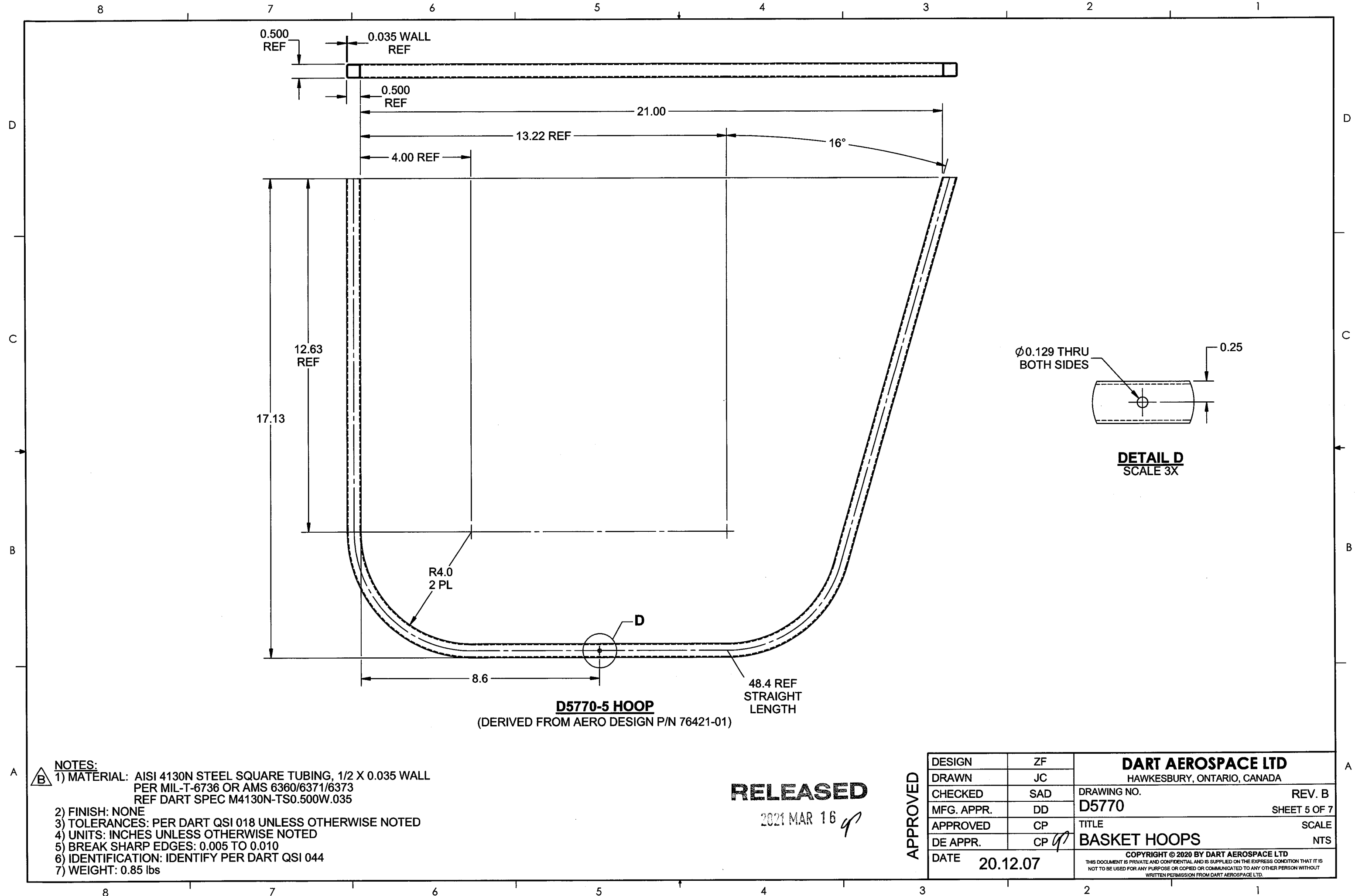
NOTES:  
1) MATERIAL: MAKE FROM D5770-5  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.84 lbs

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2021 MAR 16

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5770	SHEET 3 OF 7
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	BASKET HOOPS	NTS
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NOTES:

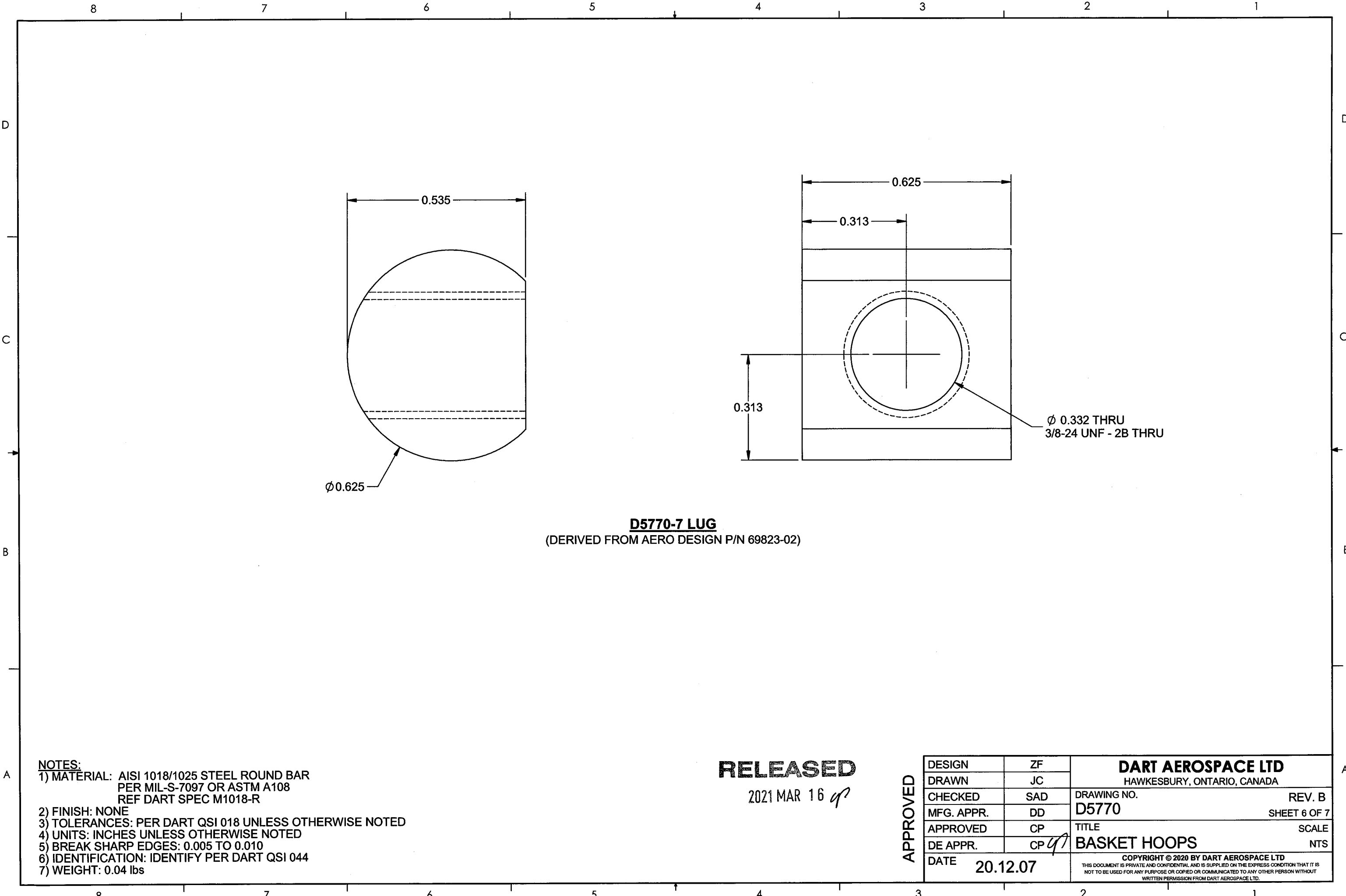
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL  
PER MIL-T-6736 OR AMS 6360/6371/6373  
REF DART SPEC M4130N-TS0.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.85 lbs

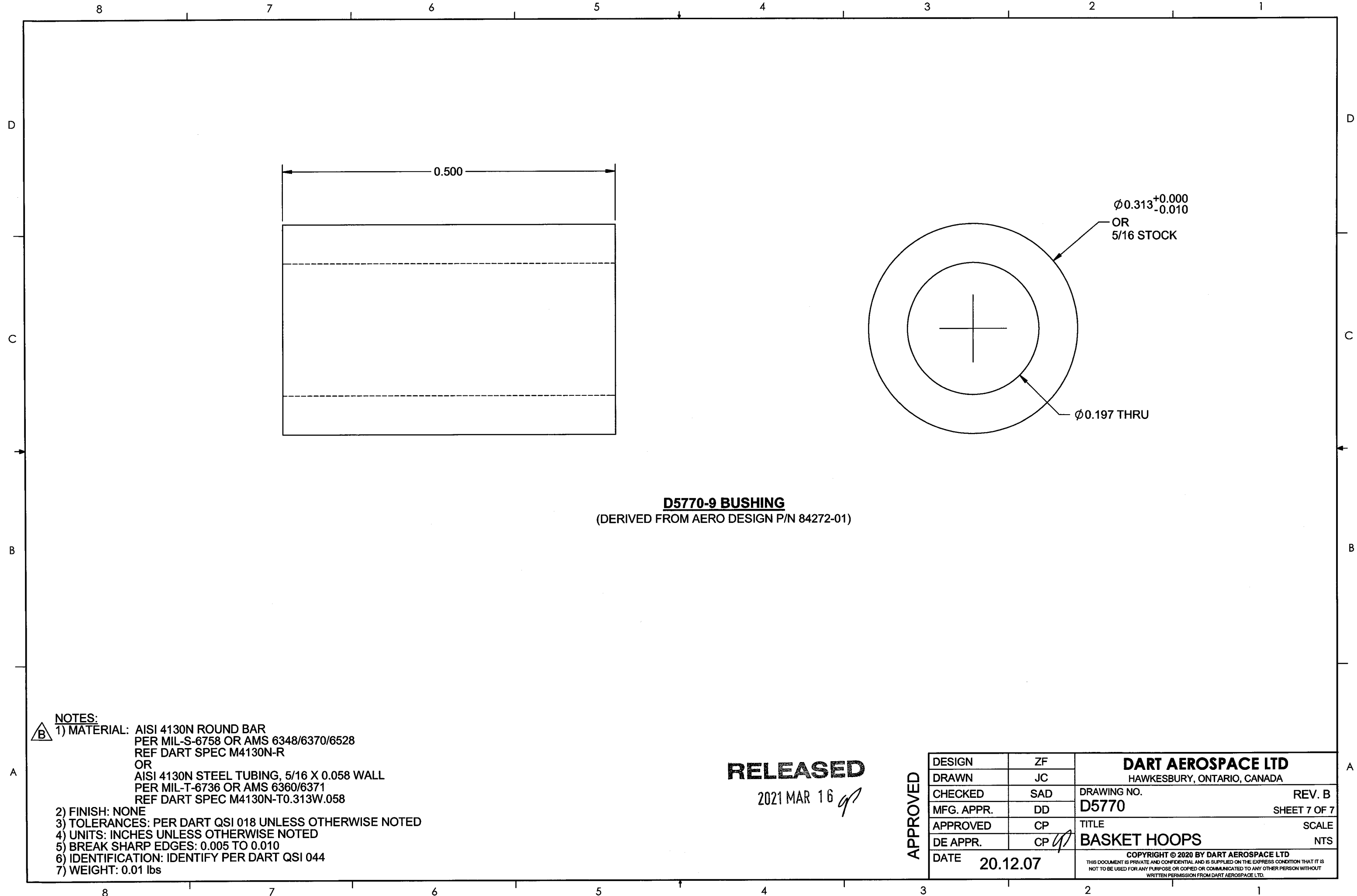
RELEASED

2021 MAR 16

APPROVED

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5770</b>	SHEET 5 OF 7
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	<b>BASKET HOOPS</b>	NTS
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**D5770-9 BUSHING**  
(DERIVED FROM AERO DESIGN P/N 84272-01)

**NOTES:**



1) MATERIAL: AISI 4130N ROUND BAR  
PER MIL-S-6758 OR AMS 6348/6370/6528  
REF DART SPEC M4130N-R  
OR  
AISI 4130N STEEL TUBING, 5/16 X 0.058 WALL  
PER MIL-T-6736 OR AMS 6360/6371  
REF DART SPEC M4130N-T0.313W.058

2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010  
6) IDENTIFICATION: IDENTIFY PER DART QSI 044  
7) WEIGHT: 0.01 lbs

**RELEASED**

2021 MAR 16 *qp*

APPROVED

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5770</b>	SHEET 7 OF 7
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>qp</i>	<b>BASKET HOOPS</b>	NTS
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